

SECTION XXXXX

KEESAFETY KEELINE HORIZONTAL LIFELINE FALL PROTECTION SYSTEM

PART 1 GENERAL

1.1 SYSTEM DESCRIPTION

- A. Type of system required: Horizontal Lifeline (HLL)
- B. System location: Roof/ Wall/ Tower/ Fixed Ladder, Misc. Structure, etc....
- C. Maximum number of workers on system at one time: Kee Safety limits the number of workers on the KeeLine HLL to 2 workers in fall arrest.
- D. Systems environmental exposure: What are the service conditions (indoors, outdoors, corrosive environment)? What materials will be required (steel, hot dip galvanizing, stainless steel, marine grade stainless etc...)?
- E. Workers task while on the system: Workers will walk along edge. Occasionally, workers are required to look over the edge. While walking, workers need to carry heavy objects.
- F. Type of fall protection required: Fall Restraint or Fall Arrest
- G. Range of movement while on the system: Uninterrupted movement throughout the entire length of the system
- H. Additional components: All attaching devices necessary for # workers.
- I. Insurances required: Commercial Liability and Workers' Comp.

1.2 RELATED SECTIONS

- A. Section 03300 - Cast-In-Place Concrete
- B. Section 03400 - Pre-Cast Concrete
- C. Section 05100 – Structural Metal Framing
- D. Section 05400 – Cold Formed Metal Framing
- E. Section 05310 - Metal Deck
- F. Section 06100 – Rough Carpentry
- G. Section 07510 - Built-Up Roofing
- H. Section 07700 - Roof Specialties and Accessories

I. Section 11010 - Maintenance Equipment

1.3 REFERENCES

A. Occupational Safety & Health Administration (OSHA)

1. 29 CFR 1910.28 (b) (1) & 29 CFR 1926.501(b) (1) - Occupational Health and Safety Standards General Industry & Construction: Duty to have fall protection
2. 29 CFR 1910.140(c) (11) (i-ii) & 29 CFR 1926.502(d) (8) - Safety and Health Regulations for General Industry & Construction: Horizontal Lifeline Design Requirements.
3. 29 CFR 1910.140(c) (13) (i-ii) & 29 CFR 1926.502(d) (15) (i-ii) - Safety and Health Regulations for General Industry & Construction: Anchorage Design Requirements.
4. 29 CFR 1910.66 (e) (1) (i) - General Industry: Powered Platform Installations -Affected parts of buildings.

B. American National Standards Institute (ANSI)

1. Z359.1 [2016] – The Fall Protection Code
2. Z359.3 [2017] – Safety Requirements for Positioning and Travel Restraint Systems.
3. Z359.6 [2016] – Specifications and Design Requirements for Active Fall Protection Systems.
4. Z359.11 [2014] – Safety Requirements for Full Body Harnesses.
5. Z359.12 [2009] – Connecting Components for Personal Fall Arrest Systems.
6. Z359.13 [2013] – Personal Energy Absorbers and Energy Absorbing Lanyards.
7. Z359.14 [2014] – Safety Requirements for Self-Retracting Devices for Personal Fall Arrest and Rescue Systems.
8. Z359.15 [2014] – Safety Requirements for Single Anchor Lifelines and Fall Arrester for Personal Fall Arrest Systems.
9. Z359.18 [2017] – Safety Requirements for Anchorage Connectors for Active Fall Protection Systems.

C. Materials, Bolting, Finishing: American Society of Testing Materials (ASTM)

1. A36 - Standard Specification for Carbon Structural Steel.
 2. A500 - Standard Specification for Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes
 3. A53 - Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
 4. F1554 - Standard Specification for Anchor Bolts, Steel, 36, 55, and 105 KSI Yield Strength.
 5. A193 - Standard Specification for Alloy-Steel and Stainless Steel Bolting for High Temperature or High Pressure Service and Other Special Purpose Applications
 6. A123 - Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
 7. A666 - Standard Specification for Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar.
 8. A992 - Standard Specification for Structural Steel Shapes.
 9. F3125 - Standard Specification for High Strength Structural Bolts, Steel and Alloy, Heat Treated, 120ksi and 150ksi Minimum Tensile Strength, Inch and Metric Dimensions.
- D. American Welding Society (AWS) D1.1/D1 - Structural Welding Code – Steel
- E. Design Standards
1. International Building Code (IBC) [20XX]
 2. American Society of Civil Engineers (ASCE/SEI) 7-10 [20XX] – Minimum Design Loads for Buildings and Other Structures
 3. American Institute of Steel Construction (AISC) 360-XX [XXth ed.] – Steel Construction Manual. In accordance with local building code and adopted standards.
 4. American Concrete Institute (ACI) 318-XX Building Code Requirements for Structural Concrete.
 5. National Design Specification (ANSI/NDS) [20XX] – Wood Construction Manual
- F. Definitions

1. Anchorage – per ANSI Z359.0 – A secure connecting point or a terminating component of a fall protection system capable of supporting impact forces applied by a fall protection system.
2. Anchorage Connector – per ANSI Z359.0 – A component or subsystem that functions as an interface between the anchorage and a fall protection, work positioning, rope access or rescue system for the purpose of coupling the system to the anchorage.
3. Clearance – per ANSI Z359.0 – The distance below an authorized person that must remain clear of obstructions in order to ensure that the authorized person does not make contact with any objects that would cause injury in the event of a fall.
4. Continuous Fall Protection – per ANSI Z359.0 – One or more fall protection systems that provide fall protection without interruption.
5. Fall Arrest – per ANSI Z359.0 – The action or event of stopping a free fall or the instant where the downward free fall has been stopped.
6. Fall Hazard – per ANSI Z359.0 – Any location where a person is exposed to a potential free fall.
7. Fall Restraint/Travel Restraint – per ANSI Z359.0 – A combination of anchorage, anchorage connector, lanyard (or other means of connection) and body support (full body harness) that limits travel in such a manner that the user is not exposed to a fall hazard.
8. Qualified Person – per ANSI Z359.0 – A person with a recognized degree or professional certificate and with extensive knowledge, training and experience in the fall protection and rescue field who is capable of designing, analyzing, evaluating and specifying fall protection and rescue systems to the extent required by the Z359 standards.

1.4 PERFORMANCE

- A. System shall comply with 1.1 System Description
- B. Performance Requirements

1. System Performance

- a. The Fall Protection Horizontal Lifeline System shall be designed to allow users to walk the entire length of the system without having to disconnect from the system to pass through intermediate supports. The system shall be designed to support required number of users in case of a fall and to prevent the users from free falling more than 6 feet. All components shall be designed by the fall protection system supplier and shall meet the applicable fall protection ANSI standards and applicable OSHA regulations.

- b. The Fall Protection Horizontal Lifeline System shall be designed to control swing fall at corners and other locations in accordance with Z359.6.

2. Structural Performance:

- a. Structure supporting the Horizontal Lifeline system must be capable of withstanding design loads based on the maximum specified number of users as required by governing regulations and codes. Where component design loads are specified herein, they represent design minimum requirements.
- b. All fall protection components and systems shall be designed with a minimum 2:1 safety factor per section reference 1.3.A.2. In addition, structure supporting fall protection components and systems shall be designed for combined loading conditions in accordance with section reference 1.3.B.3.

1.5 DESIGN

A. Design Requirements

- 1. Fall protection horizontal lifelines shall comply with current applicable OSHA, ANSI, and state regulations and standards.
- 2. The fall protection system and any supporting structure shall be designed by:

Kee Safety's
100 Stradtman St
Buffalo, NY 14206

Phone: 1-800-851-5181
Website: www.KeeSafety.com
E-mail: info@KeeSafety.com.

Gravitec Systems Inc.
21291 Urdahl Road NW,
Poulsbo, WA 98370-7124

Phone: 1-800-755-8455
Website: www.gravitec.com
E-mail: solutions@gravitec.com.

3. General Requirements:

- a. Horizontal lifelines shall be designed and installed, under the supervision of a Qualified Person, as part of a complete personal Fall Protection system.
- b. The horizontal lifeline must be level (less than a 5% grade).
- c. Engineers shall, at minimum determine the performance of the system when a fall occurs on the shortest span (largest forces) and the longest span (largest total fall distance) in the system.

- d. KeeLine upright post and/or absorbers shall not be used to limit the maximum arrest force of the worker. KeeLine upright post and/or absorbers shall be used only to control or reduce the maximum arrest load on the structure.
 - e. Anchorages for horizontal lifelines systems shall be verified and designed, prior to use, by a Qualified Person with experience and trained in designing and using horizontal lifelines systems.
 - f. HLL(s) shall satisfy the seismic conditions for nonstructural components as described by ASCE/SEI 7 and the most current edition of the IBC. No exceptions can be taken if the system is required to function for life-safety purposes after an earthquake.
 - g. The fall arrest system shall consist of a stainless steel safety cable attached to the structure. The cable shall be continuous or shall have swaged splices, which allow the user to pass without disconnecting from the system.
 - h. Brackets and supports shall be attached to the structure with appropriate anchors of proper size to adequately support the intended loaded.
 - i. The HLL(s) shall comply with Kee Safety's design requirements.
4. Restraint HLL(s) shall be designed per ANSI Z359.2 & ANSI Z359.6:
- a. The HLL(s) shall prevent workers from reaching and falling into any open hole or off the edge of a working surface.
 - b. The horizontal lifeline shall comply with the requirements for fall arrest horizontal lifelines as indicated in this document.
 - c. Where a worker is using a full body harness the force on the worker's body shall not exceed 400 lbs.
 - d. KeeLine upright post and/or absorbers may be used in travel restraint systems; provided that the engineer has determined that the restraint forces will not cause the upright post and/or absorbers to deploy and ensures that the deflection of the wire rope in combination with other deformations of the restraint system will not permit the worker(s) to reach the fall hazard.
 - e. The use of fall restraint systems shall be limited to surfaces at or less than a slope of 4:12 from the horizontal. This is so a fall will not result in dynamic loading on the fall restraint system or where the authorized person could end up being suspended vertically from the system.

5. Fall Arrest HLL(s) shall be designed per ANSI Z359.2 & ANSI Z359.6:
 - a. The selection, design, and installation of fall arrest horizontal lifelines shall be performed under the supervision of a Qualified Person.
 - b. Fall arrest horizontal lifelines shall have the strength capable of sustaining static loads applied to the wire rope of at least two times the maximum arresting force.
 - c. When more than one user is attached to a horizontal lifeline, the load on the lifeline can be determined using either lumped mass or sequential fall as described in ANSI Z359.6 [6.3.6]
 - d. The swing fall shall comply with ANSI Z359.6 [5.3]
 - e. The clearance safety margin shall comply with ANSI Z359.6 [7.2.6.2]

B. Sub-System Requirements

1. Harnesses and Vertical Lifelines (VLLs) used with the system shall comply with ANSI Z359.11.
2. Connecting Components (carabiners and snaphooks) used with the system shall comply with ANSI Z359.12
3. Energy Absorbing Lanyards (EALs) used with the system shall comply with ANSI Z359.13
4. Self Retracting Lifelines (SRLs) used with the system shall comply with ANSI Z359.14

C. Horizontal lifelines shall be used exclusively for their designed use and shall be marked to prevent other uses.

D. The design shall take into consideration the potential uses of and loads on the horizontal lifeline, in order to facilitate the prompt rescue of workers who may fall while attached to the system.

1.6 SUBMITTALS

- A. Submit under provisions of Section ##### – Submittal Procedures
- B. Product Data: Kee Safety's' data sheet on each product to be used, including:
 1. Preparation instructions and recommendations.
 2. Storage and handling requirements and recommendations

3. Installation methods
- C. Drawings and Calculations:
1. Drawings:
 - a. Show the layout of the system including where the system is located and the complete assembly of all components.
 - b. Include a specification of the number, location, and qualifications of workers using the system.
 - c. Clearly specify the equipment dimensions, materials, fabrication details, hardware, and installation instructions.
 2. Calculations:
 - a. Calculations shall be prepared under the supervision of a registered Professional Engineer and Qualified Person.
 - b. Include a statement defining the type of system and indicating that the design is in accordance with the requirements of ANSI Z359.6.
 3. The Professional Engineer who oversaw the design of the system shall affix their professional seal to each drawing and calculation package issued.
- D. Operation and Maintenance Data shall be prepared per Z359.2 & ANSI Z359.6:
1. Include complete list of equipment replacement parts; identify each entry with the equipment description and part numbers.
 2. Include technical information for servicing equipment.
 3. Include legible “as-constructed” drawings of the installed system.
 4. Include installation date and system owner’s name and address.
 5. Include detailed operating procedures:
 - a. Written by a Qualified or Competent Person.
 - b. Identifying the horizontal lifelines location
 - c. Stating any safety precautions that shall be followed during access and egress.

- d. Describing the limitation on use of system: maximum load, designated equipment, required clearance and maximum number of persons permitted to be attached to the system at one time.
 - e. Instructions for inspection, maintenance, and retirement of the system and all of its components, including how often inspection and maintenance are to be performed and a description of the qualifications required for persons performing these tasks.
 - f. Procedure for inspection:
 - I. Required or recommended inspection intervals.
 - II. Detailed instruction for inspecting each component of the system.
 - III. Description of acceptance or rejection criteria, including retirement criteria, of each component of the system.
 - IV. Fall protection procedures shall include a requirement that any incidents, including accidents or near misses, be investigated to determine if procedures can be improved.
6. Provide or direct the owner of the system or the employer of the workers using the system to develop and implement a rescue plan before the system is used.

1.7 QUALITY ASSURANCE

- A. Single Source: Obtain all materials and equipment required under this section from a single supplier.
- B. Designer/Installer Qualifications: Engage a single firm to assume undivided responsibility for the design and fabrication of all fall protection system components. Firm shall have a minimum of 5 years documented experience in the fabrication of such components similar to that required for this project. Additionally, the firm shall have a minimum of 5 years documented experience in the installation of such components and who offers a regular inspection and maintenance service on such systems.
- C. Design Engineer: Employ a firm with a minimum of 10 years experience designing fall protection systems with a minimum of 5 systems installed in the previous 12 months. Who employs a registered Professional Engineer (PE), with evidence of being the principal PE on at least 3 fall arrest systems which have been in use for no less than 1 year prior to bid closing date.
- D. Professional Engineer and Fall Protection Qualified Person: Shall oversee the fall protection systems' design, such that all component items meet the "Structural Performance" requirements, including sizing and spacing of all attachments to the building structure and verify the design is compliant with all applicable OSHA

and ANSI standards. Additionally, they must prepare, stamp and sign all required calculations; while also approving the system designer's drawings

- E. Welding to be executed by certified welders in accordance with AWS requirements.

1.8 DELIVERY, STORAGE & HANDLING

- A. Material delivery shall be coordinated with all effected entities.
- B. Storage and Protection:
 - 1. Store originally packaged materials in a cool, dry, and protected location.
 - 2. Materials shall be in new condition and show no signs of damage.

1.9 SEQUENCING

- A. Ensure that products of this section are supplied to affected trades in time to prevent interruption of construction progress.

1.10 WARRANTY

- A. Manufacturer's standard warranty for materials and workmanship.
- B. Installer's standard one (1) year warranty for materials and workmanship.

PART 2 PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers shall comply with the *Quality Assurance* section of this documentation.
- B. All supporting structure which connects the horizontal lifeline to the super structure shall be designed by:

Gravitec Systems Inc.
21291 Urdahl Road NW,
Poulsbo, WA 98370-7124

Phone: 1-800-755-8455
Website: www.gravitec.com
E-mail: solutions@gravitec.com.

2.2 PRODUCTS

- A. Kee Safety
100 Stradtman St
Buffalo, NY 14206

2.3 MATERIALS

A. Product

1. The system shall be a complete and turnkey complying with the performance and design criteria of this document.
2. The HLL(s) shall be the product of Kee Safety.
3. Components: All system connectors, cables and bolts shall be stainless steel Type 316. Fabricated supports required for additional support may be carbon steel with a corrosion resistant coating. However a faying surface shall be used to prevent galvanic reactions.
4. Post Base Plate Connectors: Provide complete with required components for weatherproof mounting to the following surfaces:
 - a. Standing Seam Roof Type.
 - b. Composite Ribbed Roofing Type.
 - c. Metal Roofing Type.
 - d. Insulated Roof Deck Type.
 - e. Concrete Deck Type.
 - f. Timber Deck Type.
 - g. Non-Penetrating.
5. The Kee Safety Fall Protection System shall be attached to the supporting structure with appropriate fasteners. The fasteners shall be designed to support a load on the fall protection system of 2 times the maximum design load without failure.
6. Provide all designed sub-system items per Section 1.5 (B) of this document.

B. Supporting Structure

1. Structural Components shall comply with the applicable standards:
 - a. Structural Steel: ASTM A36
 - b. Structural Tubing: ASTM A500 Grade B.
 - c. Structural Bars, Plates, Shapes, and Sheet Piling: ASTM A36
 - d. Piping: ASTM A53 Grade B.

2. Fasteners shall comply with the applicable standards:
 - a. Structural Bolts: ASTM F3125.
 - b. Alloy-Steel and Stainless Steel Bolting: ASTM A193 B7.
3. Flashing and Sealing Material shall comply with the applicable standards:
4. Material substitutions shall be better than or equal to the requirements found in this section.
5. Fabrication
 - a. Fabricate work true to dimension, square, plumb, level, and free from distortion or defects detrimental to performance.
 - b. Coordinate the system with supporting structure.
 - c. Welding:
 - I. AWS D 1.1 as applicable.
 - II. If Butt welds are used, then surplus welding material is to be ground off to ensure exposed surfaces are smooth. Fillet welds shall not be ground.
 - III. Slag is to be removed from the materials surface.
6. Finishes
 - a. Hot Dipped Galvanizing: Comply with ASTM A123.
 - b. Powder Coat: 1. Prepare raw steel pieces by blast abrasive to a white metal blast cleaned surface. 2. Provide conversion coating process with iron-phosphate pretreatment. 3. Powder coat finish = 3-5 mil powder color coat approved by xxxxxx

2.4 HORIZONTAL LIFELINE DESIGN

- A. Horizontal lifeline design shall comply with the *Design Requirement* section of this document.
- B. Steel design shall comply with AISC 360 edition as required by jurisdiction.
- C. Wood design shall comply with ANSI/NDS [20XX].
- D. Concrete design shall comply with ACI 318-XX.

- E. Fall protection systems attached onto an existing or new structure shall comply with IBC and ASCE/SEI as required by jurisdiction.

PART 3 EXECUTION

3.1 INSTALLATION

- A. Installation shall be performed by:

Gravitec Systems Inc.
21291 Urdahl Road NW,
Poulsbo, WA 98370-7124

Phone: 1-800-755-8455
Website: www.gravitec.com
E-mail: solutions@gravitec.com.

- B. Install in accordance with approved shop drawings and manufacturer's instructions.
- C. The Kee Safety's Fall Protection System shall be installed under the direction of manufacturer's authorized trained personnel and under the supervision of a Qualified Person
- D. Install anchorages and fasteners in accordance with their manufacturer's recommendations to obtain the allowable working loads published in the product literature and in accordance with this specification.
- E. Do not load or stress the Kee Safety's Fall Protection System until all materials and fasteners are properly installed and ready for service.
- F. Where bolting is used for fastening, no fewer than three threads are to be exposed and the nut is to be positively locked using a thread-locking fluid or the double nutting technique.
- G. Dissimilar materials with greater than 0.15V shall be separated by a faying surface.

3.2 FIELD QUALITY CONTROL

- A. After the Kee Safety Fall Protection System is installed and properly tensioned, Kee Safety's approved authorized Qualified or Competent Person shall inspect and operate the system and shall make all final adjustments for proper operation.

3.3 ADJUSTMENTS AND FINAL INSPECTION

- A. Verify that all manufactured units have been installed in accordance with specifications and details, and will function as intended. Adjust any items where necessary to ensure proper operation.
- B. Provide a complete drawing set with any revisions to the design or layout of the horizontal lifelines during installation.

3.4 OPERATOR TRAINING

- A Provide a minimum of 2 hours of operator orientation after system has been installed. Orientation shall be for the users of the system conducted at the installation site. Minimum requirements for orientation; system type, clearance requirements, maximum number of users, pre-use inspection, yearly inspection requirement, system use and use of personal equipment specified to be used with the system.

3.5 MAINTENANCE, INSPECTION AND TESTING

- A. Provide xx copies of the manufacturer's maintenance, inspection and testing instructions.
- B. Provide documentation that is consistent with applicable OSHA and ANSI standards.
- C. Provide system placards at access points providing system information including, but not limited to; maximum number of users, system type (restraint or arrest), clearance requirement, manufacturer, installer, date of installation, inspection list, and any other specific limitations of the system.

END OF SECTION



SAFETY AT THE HIGHEST LEVEL

The Safety Solution for Horizontal Lifelines



- CONFORMS TO ANSI/ASSE Z359, CAN/CSA Z259
- ALLOWS SPANS OF UP TO 50 FEET AND 3 USERS
- COST EFFECTIVE HORIZONTAL LIFELINE
- FOR ROOF INSTALLATION OR HORIZONTAL/SIDE-MOUNTED APPLICATIONS ON STRUCTURES



CSI 077200
June 2010



Independently tested to
OSHA Standard 29 CFR 1910.66 & 1926.502
Ontario OHS Act
Meets ANSI Standards

HORIZONTAL LIFELINES

KEELINE is a horizontal lifeline system with 5/16 inch Grade 316 stainless steel wire with electro-polished brackets, detachable travellers and powder coated anchors that provides flexible, continuous protection for multiple users working at height. The system incorporates an Inline Shock Absorber that minimizes the loads to an acceptable level for both the user and structure in the event of a fall. The Inline Shock Absorber also allows the system to be installed to various lightweight modern roof constructions. Unlike other systems, there is no need for expensive 'fall over' posts at every support, but instead **KEELINE** features unique 'see through' top mount posts with minimal roof penetration required. To ensure simple specification **KEELINE** installations can be designed using our calculation software. **KEELINE** is also available for use with the **WIREANKA** product line of deadweight anchors when there is a preference not to penetrate the roof at all, for permanent or temporary applications. **KEELINE** conforms to ANSI/ASSE Z359.1 2007, OSHA 1910.66, 1926.502, CAN/CSA Z259, EN795 Class C and AS/NZ S 1891.2 and is CE marked.



Benefits & Features

- Efficient heavy duty in-line absorber negates the need for expensive 'fall over' style posts at every bracket position.
- Maximum span in between supports 50 feet
- Accommodates corners and varying building shapes
- Comprehensive range of mounting options
- Horizontal or side-mounted applications
- Traveller enables users to detach or re-attach at any point of the system
- Allows for multiple users
- Durable and weather resistant
- Modular design for easier specification and simplified installation
- Grade 316 Stainless Steel 5/16 inch diameter wire and bracket
- Tested on 'as built' roofs for various global markets
- CE Approved to the PPE Guidelines
- The design and specification process is simplified by our unique propriety calculation software
- Easy to design and install
- Available with non-penetrating roof WIREANKA option

KEELINE for STRUCTURES

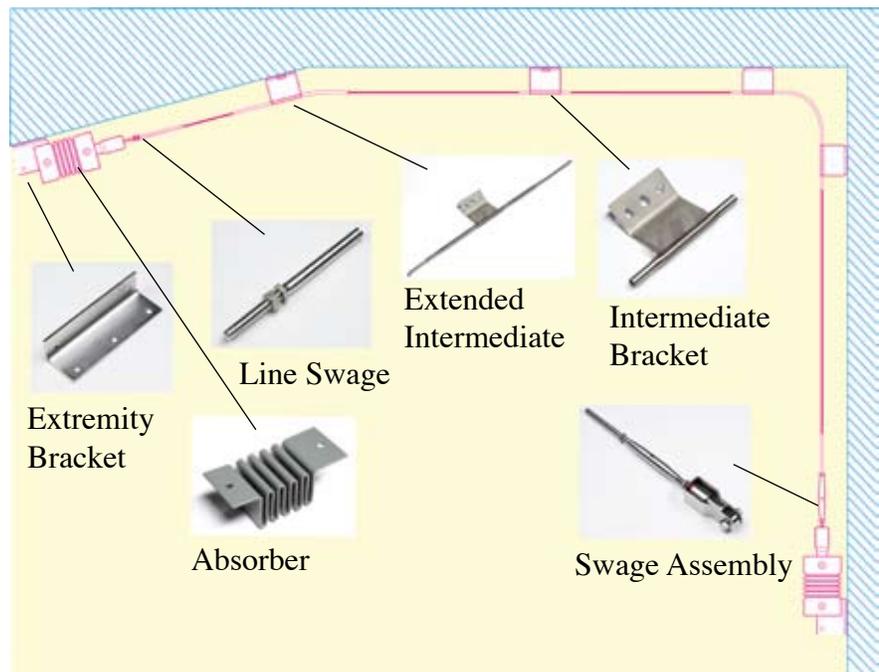
KEELINE for structures is accomplished with brackets that fix directly to steel, concrete, brick or stonework. This system is suitable for horizontal or side-mounted applications.



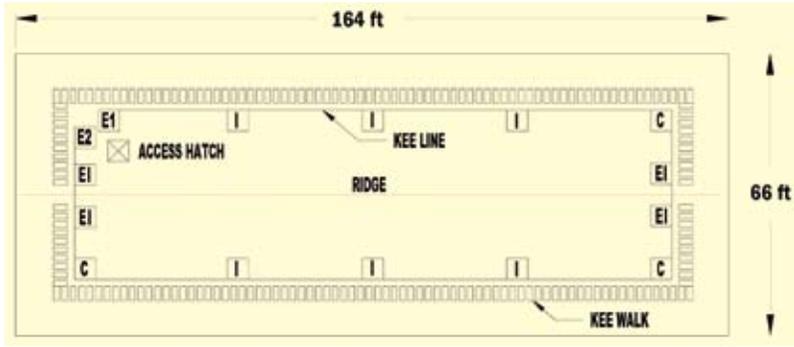
Structural Corner Mounting



Tension Indicator & Swage Assembly



KEE LINE for ROOFS



E1 - Extremity Assembly (start of system)



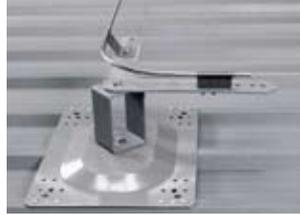
Includes:
Upright Post
Absorber
Tension Indicator
& Swage Assembly

I - Intermediate Assembly



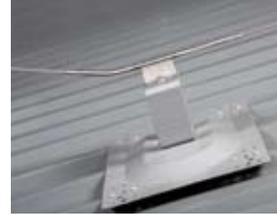
Includes:
Upright Post
Extended Intermediate Bracket

C - Corner Assembly (90° or 135° options)



Includes:
Upright Post
Corner Bracket

EI - Extended Intermediate Assembly



Includes:
Upright Post
Intermediate Bracket
(adjustable up to 15°)

E2 - Extremity Assembly (end of system)



Includes:
Upright Post
Absorber
Swage Assembly

BASE PLATE OPTIONS

KEELINE has two base plate options to ensure easier specification and to minimize stock holding. The range of base plates have been designed to suit end, corner and intermediate brackets.



MR base plates are for metal profiled roofs.

- Attached with rivets - minimal penetration required
- Includes iso-butyl sealing strip to maintain roofs integrity and eliminate any leaks
- Pre-drilled hole centers : 12in and 14.6 in



MR base plates are for standing seam roofs.

- Fixed with non penetrating S5 clamps
- Pre-drilled hole centers: 16in, 18in and 24in



FR base plates are for membrane roofs with metal deck.

- Top mounted with resin fix anchors centers: 15.6in, 13in and 18.3in
- Fixing centers: 15.6in, 13in and 18.3in to suit wide range of standard deck profiles



FR base plates are for membrane roofs with concrete deck.

- Top mounted with resin fix anchors centers: 15.6in, 13in and 18.3in



KEELINE for Roofs using Postanka

The Kee Safety POSTANKA product range offers an alternative attachment method when the roof structure is unsuitable for KEELINE top mount anchors.

POSTANKA'S are designed to be installed directly to the building supporting structure for example on traditional sloping roofs, historical buildings, or directly to concrete roof decks for KEE LINE systems on green roofs or for rope mount (abseil) anchor points. Conforms to ANSI/ASSE Z359.

FIXED ANCHOR POINT

A welded pedestal fixed anchor has a flat base plate with slotted holes to enable it to be specified for a wide range of steelwork flange widths or alternatively for mounting directly to the top of concrete roof decks with suitable fasteners. The design does not require any strengthening gussets so it makes it easy to weatherproof by an approved roofing contractor. All systems are designed for components that are rated for the industry standard 900 pounds maximum arresting force (MAF). MAF is defined as the shock force the body feels when decelerating from a fall. For applications with higher potential force custom systems can be specially designed as high as the OSHA specified 1800 lbs MAF.

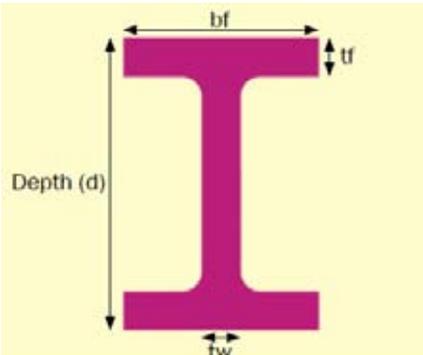


POSTANKA OPTIONS

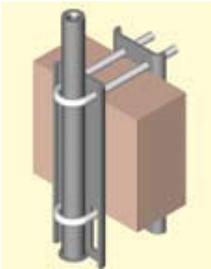
Kee Safety provides a range of POSTANKA types quickly designed and manufactured to suit the clients specific application. Galvanized finish to BS ISO EN 1461.

Site information required:

- Detail of support beam
- Height of POSTANKA above beam
- Fastener/fixing detail
- Desired Loading Requirements

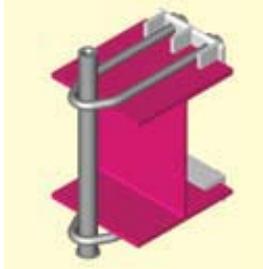


The **Type 3** post features an adjustable pedestal, ideal for irregular support structures or roof constructions.



Type 3

The **Type 6** is suitable for steelwork and concrete fixing.



Type 6



USA
 Kee Safety, Inc.
 100 Stradtman Street
 Buffalo, NY 14206
 Tel: (716) 896 4949
 Fax: (716) 896 5696
 Toll Free: (800) 851 5181

www.keesafety.com
 Email: info@keesafety.com

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 Kee Safety, Ltd.
 219 Connie Crescent, Unit 9
 Concord, Ontario L4K 1L4
 Tel: (905) 669 1494
 Fax: (905) 669 4347
 Toll Free: (877) 505 5003